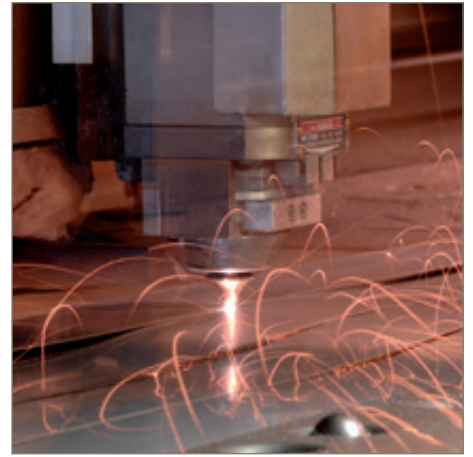


# Hyperchill Laser

Industrial Process Chillers for Precision Cooling



## Precision chilled water with non-ferrous hydraulic circuit

Hyperchill Laser is designed to meet the needs of many applications requiring stable working conditions with maximum quality and cleanliness of the process fluid.

Compact and reliable machines designed for industrial applications and manufactured with the highest quality and safety standards.

Laser marking, cutting and welding are typical industrial processes where the characteristics of Hyperchill Laser are vital to obtain the desired product quality and to optimise the production process.



## Product Features:

### High consistency

- Non ferrous hydraulic circuit. Stainless steel tank, evaporator, and water pump maintain the quality of the coolant.
- Very precise outlet water temperature control with two hot gas valves ( $\pm 0,5$  °C)
- PID software developed and tested to give the highest temperature consistency even at variable loads.
- High pressure pumps supply constant water flow and pressure to the system

### Perfect solution, easy to install and manage

- Hydraulic circuit: storage and filling tank, with evaporator and pump provide a compact solution, easy to use and install.
- Electronic controllers with proprietary software provide access to all the vital parameters of the unit and allow special management for specific needs, with remote monitoring available.
- Condensers filters
- Independent condensing plenum
- Full access and easy service design

### Low power consumption

- Very low power consumption thanks to oversized condensers and evaporators, and use of compliant scroll compressors (from ICEP007 onwards).

### High reliability

- Maximum working ambient temperature up to 48 °C for ICEP models, up to 45 °C for HLS models, prevents downtime even under extremely harsh conditions.

The performance of high-powered lasers depends on effective cooling. High-powered lasers generate a significant amount of heat that must be removed from the laser system to avoid overheating critical

components. Carbon dioxide (CO<sub>2</sub>) lasers, excimer lasers, ion lasers, solid-state lasers, and dye lasers all use liquid cooling to remove excess heat. Laser liquid cooling can help accomplish three goals: maintain-

ing a precise laser wavelength and higher output efficiency, achieving desired beam quality, and reducing thermal stress on a laser system.

**Microprocessors:** allow complete control of the unit parameters. Proprietary software from ICEP007 onwards allows a wide range of programming and remote monitoring options.

**Compliant scroll compressors:** (from ICEP007 onwards) with less moving parts and compliant technology provide excellent efficiency, high reliability, and very low noise levels.

**Water and refrigerant manometers** permit easy control of the working conditions.

**Stainless steel plate evaporators,** compact and efficient, external to the tank.



**Mesh filters:** (from ICEP007 onwards) condenser protection from dirt and contamination, reduces maintenance costs and the risk of downtime.

**Water pump:** available with different head pressures to fit the end user application, can be also configured as twin system for redundancy.

**MODBUS** interface fitted on ICEP models (from ICEP007); optional for HLS models

**Water tank:** generously dimensioned guarantee high reliability and improved temperature control.

**Differential pressure switch:** protects pump and evaporator in case of flow shut down.



#### Versions:

- Low ambient temperature (from ICEP007 onwards): additional condensing control for continuous operation in cold ambients (negative temperature). Available for air cooled versions with axial fans.

- Precision control: when very precise water temperature is required ( $\pm 0,5$  °C).
- Special and multiple pumps: higher (P50-5bar) or lower (P15-1,5bar) head pressure available to suit different hydraulic cir-

cuits. Double stand-by pump for higher reliability.

- Antifreeze heating (from ICEP007 onwards): avoids freezing when the unit is switched off. Can also be used as a heater to warm up the system.

#### Options:

- Water by-pass: externally adjustable allowing the correct flow through the system to be set.
- Flow switch: to be used as an alarm signal in case of water flow shut down.

- Check valves: external non-return valve + solenoid valve to separate the hydraulic circuit when the unit is switched off.
- Wheels (ICEP002-ICEP014): for easy of transport.

- Remote control kits: base version for remote ON/OFF and general alarm monitoring or advanced version for complete unit management via remote monitoring.
- Water filters for circuit cleanliness and machinery protection.



# Technical data

Model	ICEP												HLS			
	002	003	005	007	010	014	020	024	030	040	050	060	076	090	116	
Cooling capacity <sup>1</sup>	kW	1,7	3,3	5,2	7,8	10,8	14,6	20,3	23,6	29,7	40,6	49,0	58,3	76,0	90,2	115,5
Compressor abs. Power <sup>1</sup>	kW	0,7	1,3	1,4	1,7	2,5	3,2	4,4	5,4	5,7	7,5	10,0	12,3	15,4	20,3	24,9
Cooling capacity <sup>2</sup>	kW	1,5	2,9	4,57	6,8	9,2	12,4	17,8	20,9	26,5	35,9	43,7	51,3	67,1	79,9	101,3
Compressor abs. Power <sup>2</sup>	kW	0,8	1,48	1,54	1,87	2,8	3,58	5,3	6,5	6,8	9,1	12,3	15	18,7	24,2	29,9
Power supply	V/ph/Hz	230/1/50						400/3/50 no neutral								
Protection index		33						54								
Refrigerant		R407c														

## Compressors

Type	hermetic pistons						hermetic scroll									
Compressors/circuits	1/1												2/2			
Max abs. power <sup>1</sup> comp.	kW	0,7	1,3	1,5	2,4	3,8	4,4	5,7	6,6	8,3	11,4	14,9	17,3	11,1	13,7	16,8

## Axial fans

Quantity	n°	1					2					3				
Max. abs. Power <sup>1</sup> fan	kW	0,07	0,12	0,12	0,3	0,3	0,4	0,4	0,4	0,45	0,69	0,69	0,69	0,78	0,78	0,78
Air flow	m <sup>3</sup> /h	430	1295	1295	3437	3437	4337	6878	6159	9437	16029	15215	16875	25500	25000	26400

## Pump P30

Max abs. power	kW	0,4	0,4	0,4	0,9	0,9	1,0	1,3	1,3	1,3	2,2	2,2	2,2	2,7	2,7	2,7
Water flow (nom/max) <sup>1</sup>	m <sup>3</sup> /h	0,3/1,9	0,6/1,9	0,9/1,9	1,3/4,8	1,8/4,8	2,5/6	3,4/9,6	4,9/9,6	5,1/9,6	6,9/18	8,4/18	10,1/18	13,1/27	15,5/27	19,8/27
Head pressure (nom/min) <sup>1</sup>	m H <sub>2</sub> O	36/5	32/5	27/5	32/12,8	30/12,8	31/21	30/17,3	29/17,3	26/17,3	29/23,1	27/23,1	25/23,1	30/18	28/18	25/18

## Pump P50

Max abs. power	kW	0,6	0,6	0,6	0,9	0,9	0,9	1,2	1,5	2,2	2,2	2,2	3,0	4,5	4,5	4,5
Water flow (nom/max) <sup>1</sup>	m <sup>3</sup> /h	0,3/2,7	0,6/2,7	0,9/2,7	1,3/4,2	1,8/4,2	2,5/4,2	3,5/2	4,1/7,2	5,1/9	6,8/12,6	8,8/12,6	10,1/12,6	13,1/27	15,5/27	19,8/27
Head pressure (nom/min) <sup>1</sup>	m H <sub>2</sub> O	58 / 8	52 / 8	45 / 8	53 / 26	52 / 26	45 / 26	49 / 21	56 / 26	52 / 44	49 / 40	46 / 40	52/49	47/30	45/30	40/30

## Dimensions and weight

Width	mm	520	755	755	756	756	756	756	756	756	856	856	856	898	898	898
Depth	mm	500	535	535	806	806	806	1206	1206	1206	1956	1956	1956	2200	2200	2200
Height	mm	550	801	801	1405	1405	1405	1405	1405	1405	1680	1680	1680	1984	1984	1984
Connections in/out	in	1/2"	3/4"	3/4"	3/4"	3/4"	3/4"	1"	1"	1"	1" 1/2	1" 1/2	1" 1/2	2"	2"	2"
Tank capacity	l	15	15	22,5	65	65	65	100	100	130	250	250	250	300	300	300
Weight (axial)	kg	40	80	85	160	165	175	220	230	250	450	470	510	750	870	960

## Noise level

Sound pressure (axial)	dB(A)	52	52	52	53	53	50	50	50	51	52	52	53	58	58	58
------------------------	-------	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----

(1) at water inlet/outlet temperature = 20/15 °C, glycol 0 %, ambient temperature 25 °C.

(2) at water inlet/outlet temperature = 25/20 °C, glycol 0 %, ambient temperature 35 °C.

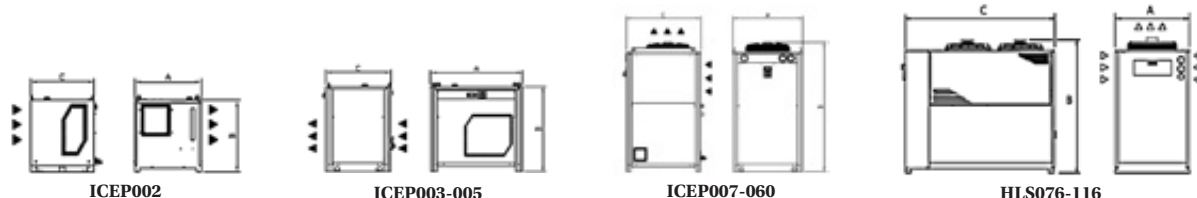
(3) referred to free field conditions at a distance of 10m from unit, measured on condenser side, 1 m from ground.

As the manufacturer of process chillers delivering water at a design temperature of 15 °C, Parker Hannifin Manufacturing s.r.l., Gas Separation and Filtration Division EMEA, declares that Parker chillers are exempt from Ecodesign EU regulation 2016/2281.

## Correction factors

A) Ambient temperature Correction factor (f1)	°C	5	10	15	20	25	30	35	40	45
		1,05	1,05	1,05	1,05	1	0,95	0,89	0,83	0,77
B) Water outlet temp. Correction factor (f2)	°C	5	10	15	20	25				
		0,72	0,86	1	1	1				
C) Glycol (in weight) Correction factor (f3)	%	0	10	20	30					
		1	0,99	0,98	0,97					

To obtain the required cooling capacity multiply the value at nominal conditions by the above correction factors (i.e. cooling capacity = Pxf1xf2xf3, where P is the cooling capacity at conditions (1). Hyperchill Laser, in its standard configuration, can operate up to ambient temperatures of max 48 °C for ICEP models, 45 °C for HLS models and min 5 °C and water temperatures of max 30 °C inlet and min. 0 °C outlet. The above correction factors are approximative: for a precise selection always refer to the software selection program.



# Parker Worldwide

## Europe, Middle East, Africa

**AE – United Arab Emirates,**  
Dubai

Tel: +971 4 8127100  
parker.me@parker.com

**AT – Austria,** Wiener Neustadt

Tel: +43 (0)2622 23501-0  
parker.austria@parker.com

**AT – Eastern Europe,** Wiener  
Neustadt

Tel: +43 (0)2622 23501 900  
parker.easteurope@parker.com

**AZ – Azerbaijan,** Baku

Tel: +994 50 2233 458  
parker.azerbaijan@parker.com

**BE/LU – Belgium,** Nivelles

Tel: +32 (0)67 280 900  
parker.belgium@parker.com

**BG – Bulgaria,** Sofia

Tel: +359 2 980 1344  
parker.bulgaria@parker.com

**BY – Belarus,** Minsk

Tel: +48 (0)22 573 24 00  
parker.poland@parker.com

**CH – Switzerland,** Etoy

Tel: +41 (0)21 821 87 00  
parker.switzerland@parker.com

**CZ – Czech Republic,** Klecany

Tel: +420 284 083 111  
parker.czechrepublic@parker.com

**DE – Germany,** Kaarst

Tel: +49 (0)2131 4016 0  
parker.germany@parker.com

**DK – Denmark,** Ballerup

Tel: +45 43 56 04 00  
parker.denmark@parker.com

**ES – Spain,** Madrid

Tel: +34 902 330 001  
parker.spain@parker.com

**FI – Finland,** Vantaa

Tel: +358 (0)20 753 2500  
parker.finland@parker.com

**FR – France,** Contamine s/Arve

Tel: +33 (0)4 50 25 80 25  
parker.france@parker.com

**GR – Greece,** Piraeus

Tel: +30 210 933 6450  
parker.greece@parker.com

**HU – Hungary,** Budaörs

Tel: +36 23 885 470  
parker.hungary@parker.com

**IE – Ireland,** Dublin

Tel: +353 (0)1 466 6370  
parker.ireland@parker.com

**IL – Israel**

Tel: +39 02 45 19 21  
parker.israel@parker.com

**IT – Italy,** Corsico (MI)

Tel: +39 02 45 19 21  
parker.italy@parker.com

**KZ – Kazakhstan,** Almaty

Tel: +7 7273 561 000  
parker.easteurope@parker.com

**NL – The Netherlands,** Oldenzaal

Tel: +31 (0)541 585 000  
parker.nl@parker.com

**NO – Norway,** Asker

Tel: +47 66 75 34 00  
parker.norway@parker.com

**PL – Poland,** Warsaw

Tel: +48 (0)22 573 24 00  
parker.poland@parker.com

**PT – Portugal**

Tel: +351 22 999 7360  
parker.portugal@parker.com

**RO – Romania,** Bucharest

Tel: +40 21 252 1382  
parker.romania@parker.com

**RU – Russia,** Moscow

Tel: +7 495 645-2156  
parker.russia@parker.com

**SE – Sweden,** Spånga

Tel: +46 (0)8 59 79 50 00  
parker.sweden@parker.com

**SK – Slovakia,** Banská Bystrica

Tel: +421 484 162 252  
parker.slovakia@parker.com

**SL – Slovenia,** Novo Mesto

Tel: +386 7 337 6650  
parker.slovenia@parker.com

**TR – Turkey,** Istanbul

Tel: +90 216 4997081  
parker.turkey@parker.com

**UA – Ukraine,** Kiev

Tel: +48 (0)22 573 24 00  
parker.poland@parker.com

**UK – United Kingdom,** Warwick

Tel: +44 (0)1926 317 878  
parker.uk@parker.com

**ZA – South Africa,** Kempton Park

Tel: +27 (0)11 961 0700  
parker.southafrica@parker.com

## North America

**CA – Canada,** Milton, Ontario

Tel: +1 905 693 3000

**US – USA,** Cleveland

Tel: +1 216 896 3000

## Asia Pacific

**AU – Australia,** Castle Hill

Tel: +61 (0)2-9634 7777

**CN – China,** Shanghai

Tel: +86 21 2899 5000

**HK – Hong Kong**

Tel: +852 2428 8008

**IN – India,** Mumbai

Tel: +91 22 6513 7081-85

**JP – Japan,** Tokyo

Tel: +81 (0)3 6408 3901

**KR – South Korea,** Seoul

Tel: +82 2 559 0400

**MY – Malaysia,** Shah Alam

Tel: +60 3 7849 0800

**NZ – New Zealand,** Mt Wellington

Tel: +64 9 574 1744

**SG – Singapore**

Tel: +65 6887 6300

**TH – Thailand,** Bangkok

Tel: +662 186 7000

**TW – Taiwan,** Taipei

Tel: +886 2 2298 8987

## South America

**AR – Argentina,** Buenos Aires

Tel: +54 3327 44 4129

**BR – Brazil,** Sao Jose dos Campos

Tel: +55 800 727 5374

**CL – Chile,** Santiago

Tel: +56 2 623 1216

**MX – Mexico,** Toluca

Tel: +52 72 2275 4200